

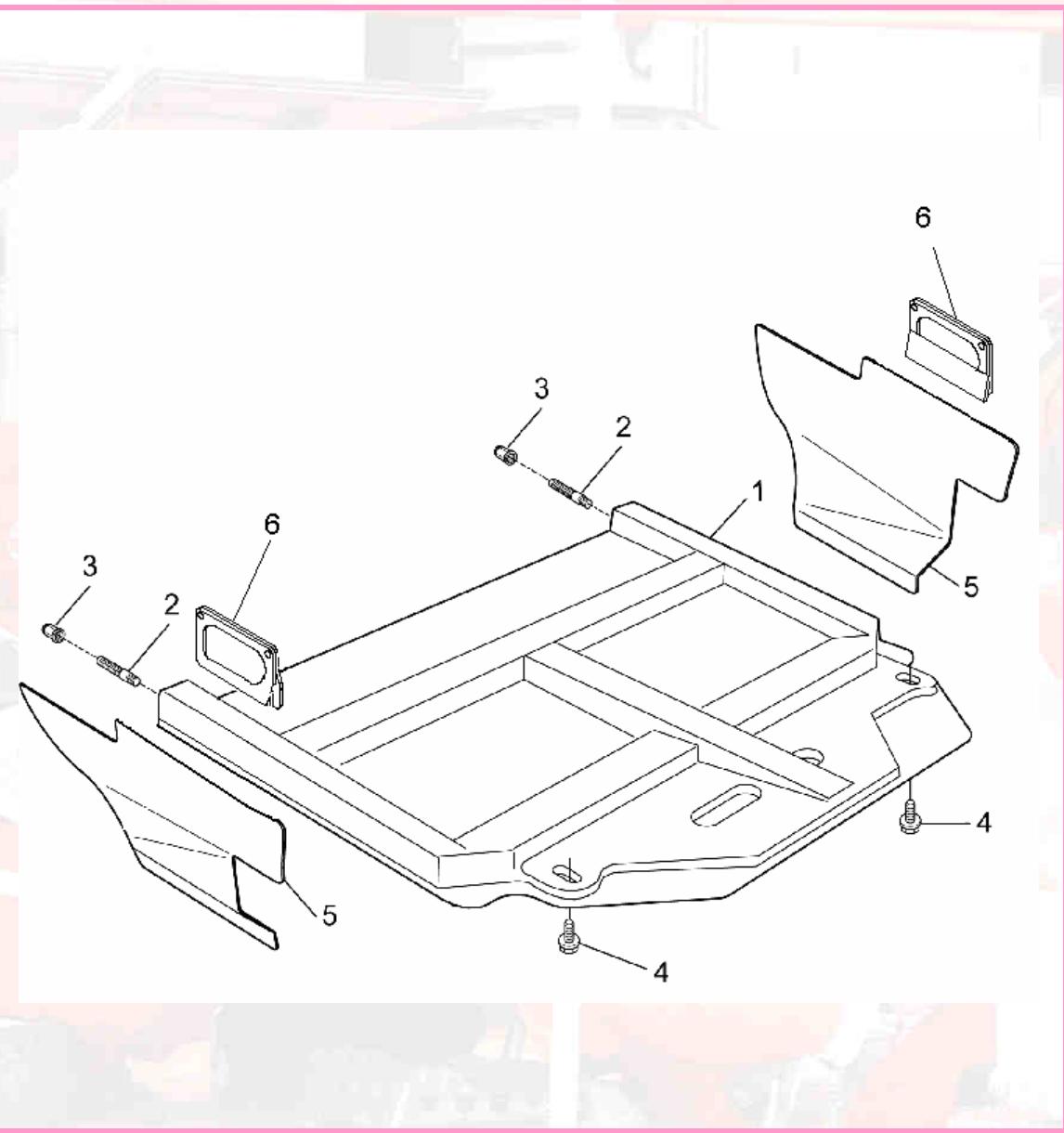


**C2R2max**

Version 03 – 02 April 2009

# **R6A**

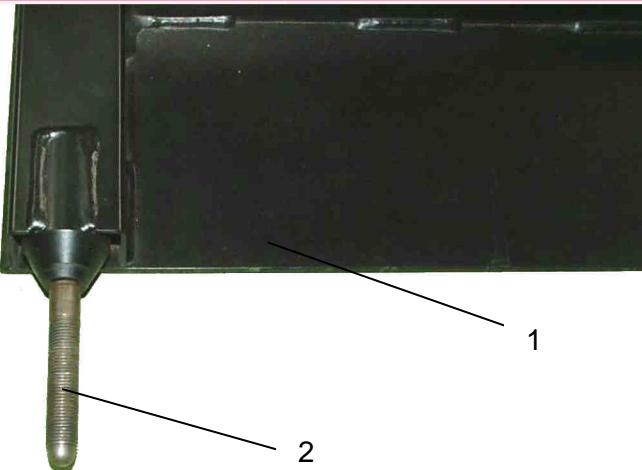
## **FRONT SUMPGUARD**





### Preparing the skidplate:

Fit the front bolts (ref. 2) on the skidplate (ref. 1), from the short side.

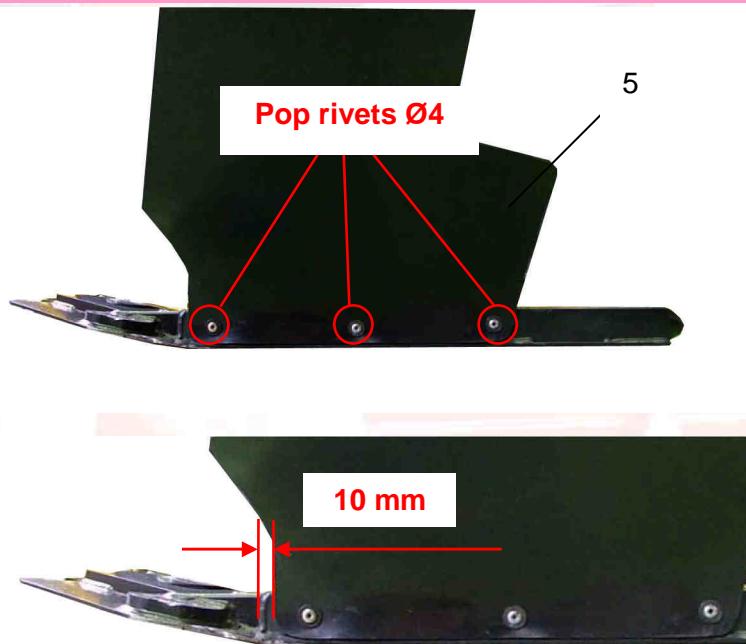


270

10 m.kg



Fit the side protections (ref. 5) on the skidplate using 3 Ø 4 mm stainless steel pop rivets for each side, according to the dimensions shown in the photos opposite.



**R**  
**BODY**

**R6A**  
**FRONT**  
**SKIDPLATE**



**End result:**



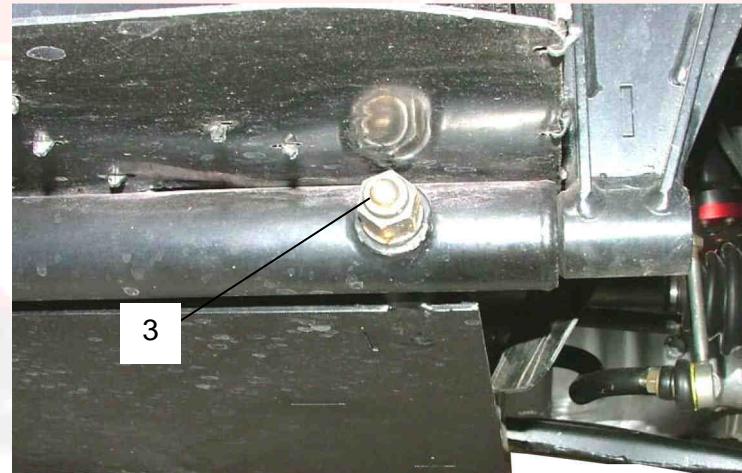


Fit the skidplate on the vehicle, starting by inserting the bolts in the lower crossmember.

Fit the rear screws (ref. 4) without tightening them; the skidplate must be able to move in translation.

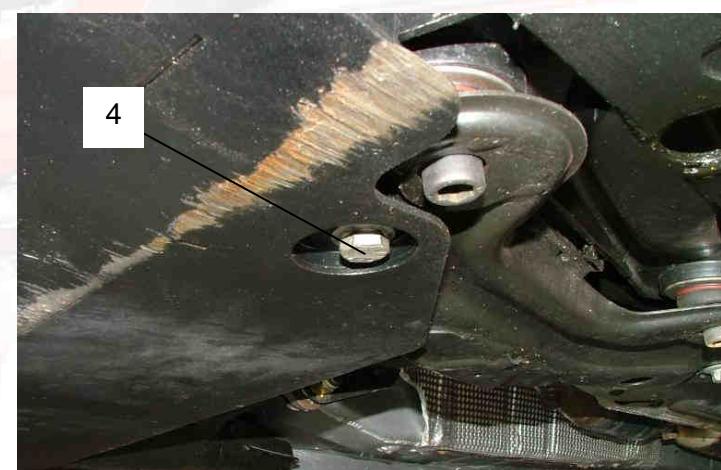
Torque tighten the front nuts (ref. 3) first, and finish by torque tightening the rear screws (ref. 4).

**N.B.:** in operation, for quick and easy assembly/disassembly, we suggest that you use an electric impact wrench (bolt remover), and then torque tighten using a torque wrench.



**Front bolts**

7 m.kg



**Rear screws**

7 m.kg

**R6A  
FRONT  
SKIDPLATE**

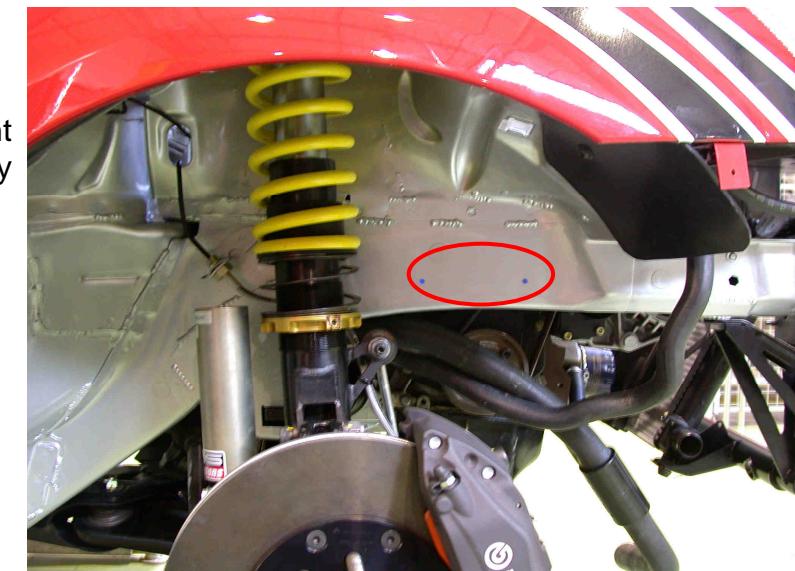


**R  
BODY**

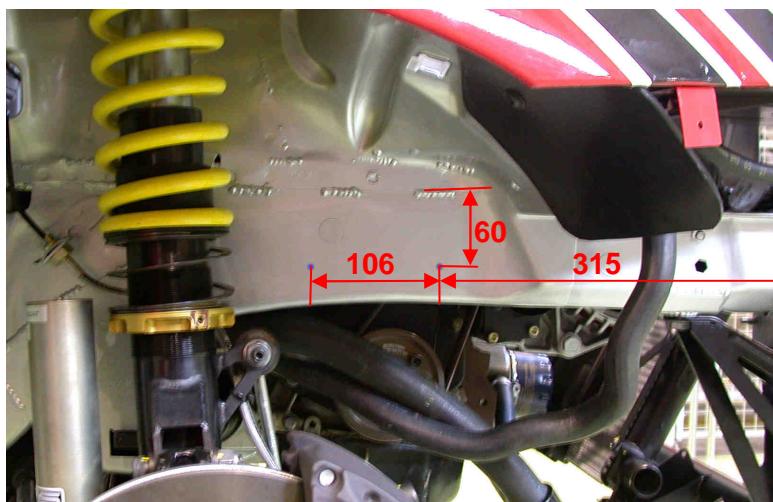


### Fitting the skidplate retaining plates:

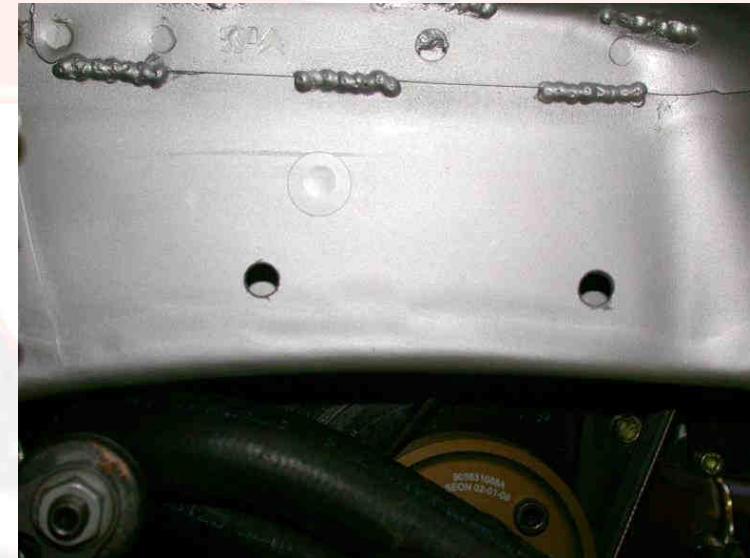
The protection retaining plates are fixed on the front right and front left side-members of the body (see photo opposite).



Locate the positions for fixing the plates as shown in the photo opposite.



Drill two **Ø9 mm** holes, as shown in the photo opposite.



Insert 2 riveklé inserts M6



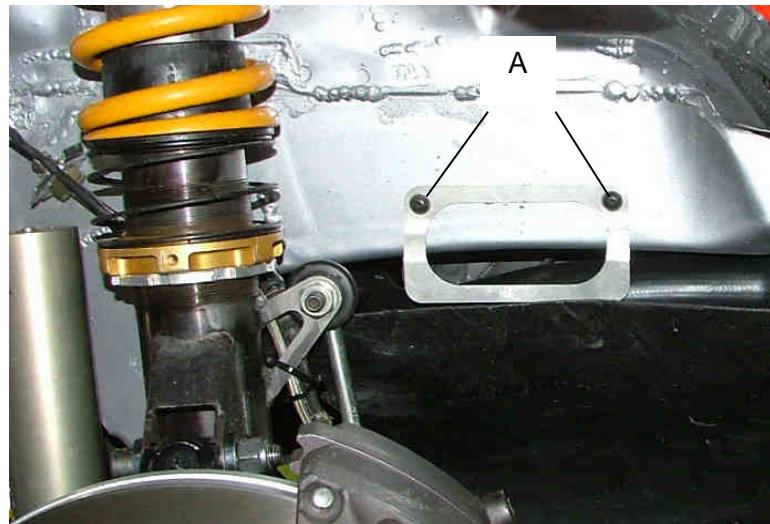
**R6A  
FRONT  
SKIDPLATE**



**R  
BODY**



Fit the plate on the side-member using two BHC M6 L12 screws (*ref. A*).



**This operation is to be carried out symmetrically on the front left side-member.**