



C2 R2 MAX

Version 03 – 02 April 2009

R6A

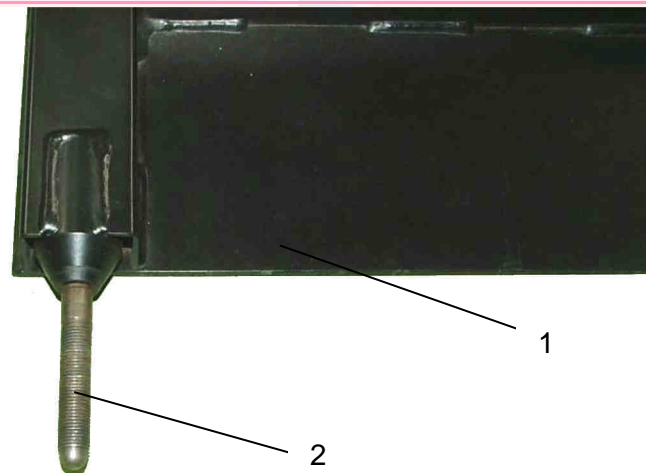
FRONT SUMP GUARD





Preparing the skidplate:

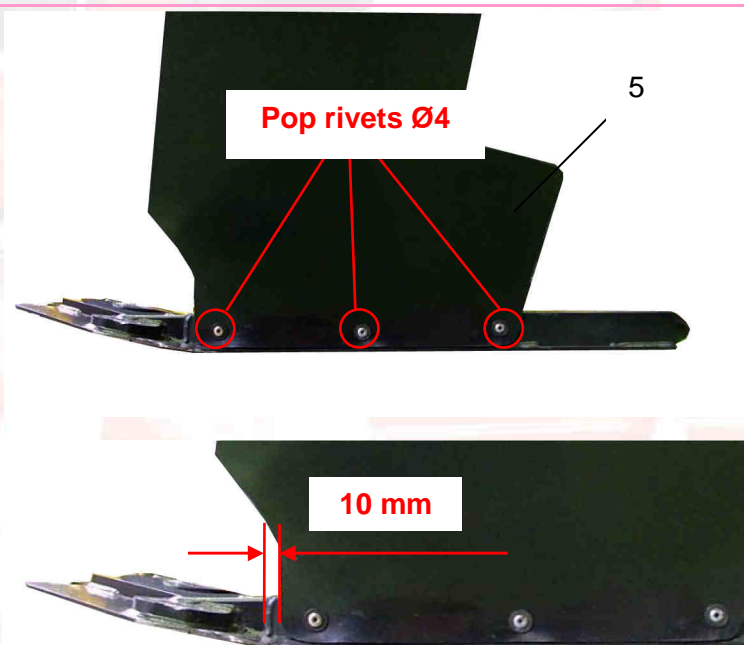
Fit the front bolts ([ref. 2](#)) on the skidplate ([ref. 1](#)), from the short side.



270
10 m.kg



Fit the side protections ([ref. 5](#)) on the skidplate using 3 Ø 4 mm stainless steel pop rivets for each side, according to the dimensions shown in the photos opposite.



**R6A
FRONT
SKIDPLATE**



**R
BODY**

End result:

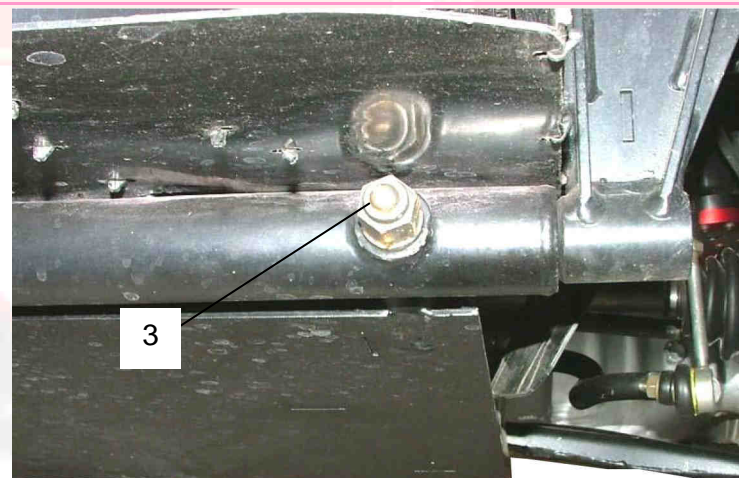


Fit the skidplate on the vehicle, starting by inserting the bolts in the lower crossmember.

Fit the rear screws (ref. 4) without tightening them; the skidplate must be able to move in translation.

Torque tighten the front nuts (ref. 3) first, and finish by torque tightening the rear screws (ref. 4).

N.B.: in operation, for quick and easy assembly/disassembly, we suggest that you use an electric impact wrench (bolt remover), and then torque tighten using a torque wrench.



Front bolts

7 m.kg



Rear screws

7 m.kg

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SKIDPLATE**

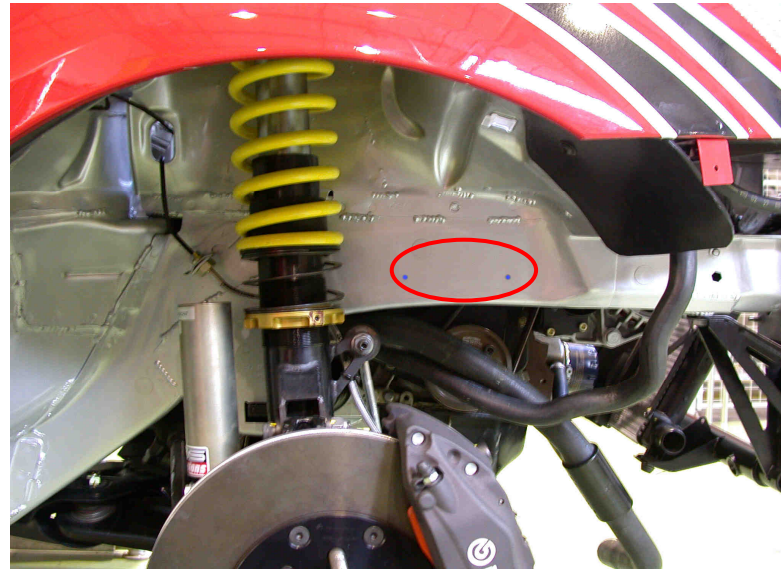


**R
BODY**

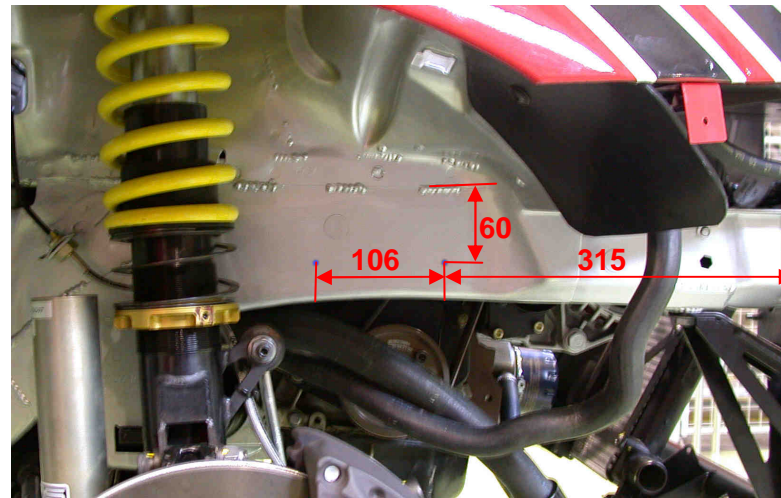


Fitting the skidplate retaining plates:

The protection retaining plates are fixed on the front right and front left side-members of the body (see photo opposite).



Locate the positions for fixing the plates as shown in the photo opposite.

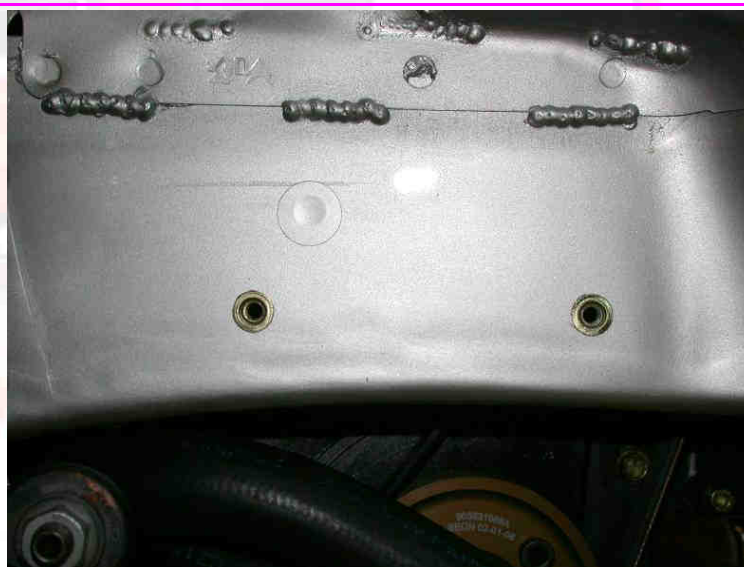




Drill two **Ø9 mm** holes, as shown in the photo opposite.



Insert 2 riveklé inserts M6



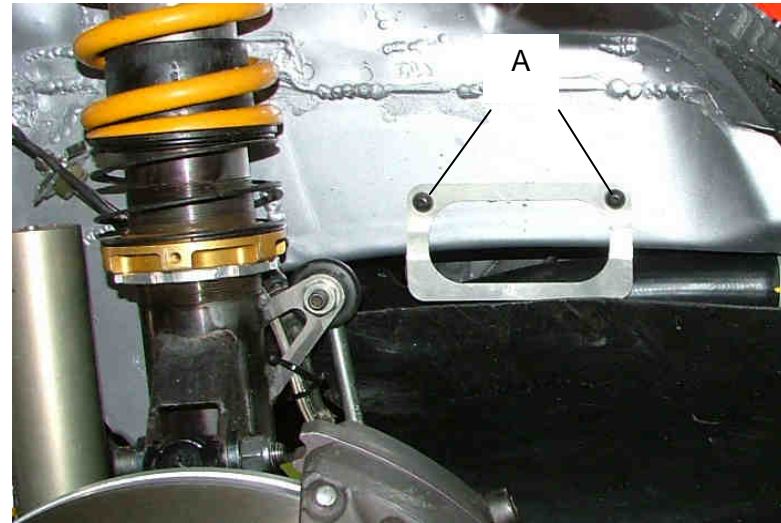
**R6A
FRONT
SKIDPLATE**



**R
BODY**



Fit the plate on the side-member using two BHC M6 L12 screws ([ref. A](#)).



This operation is to be carried out symmetrically on the front left side-member.